

534

81

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	23926
<b>Description:</b> Saddle Spacer	<b>Part Number:</b>	D2885
<b>Drawing:</b> D2885 Rev.A	<b>Qty:</b>	100 120
		<b>Multiples of 40</b>

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	AP	05/08/05	100
2	METAL	1 blank makes 4 parts Blank: 7.90" x 3.50" (+0.030" - 0.000") Material: 5052-H32/H34 (QQ-A-250/8) 0.080" Thick	4D	05/08/11	25
3	HAAS	Machine per folio D2885	J.L	05.09.3	120
4	QC	Inspect Level 2	J.L	05.09.03	120
5	METAL	Tumble N/A	<del>JE</del>	<del>05.09.03</del>	120
6	METAL	Deburr any rough edges after tumbling	SAD	05/09/25	120
7	METAL	Acid etch and Alodine as per QSI 005 4.1	SAD	05/11/19	120
8	QC	Inspect Level 3	C.L	05/11/24	120
9	STORES	Identify and stock	LO	05/11/24	120
10	EXPEDITING	Close W/O Cost / part: _____	JP	05/11/25	120

Rev	Date	Change	Revised By	Approved
A	99.10.12	New Issue	EC	EC

RELEASED

EC 99.10.12

3.24

5.104.58?

4.8

029

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/11/25

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



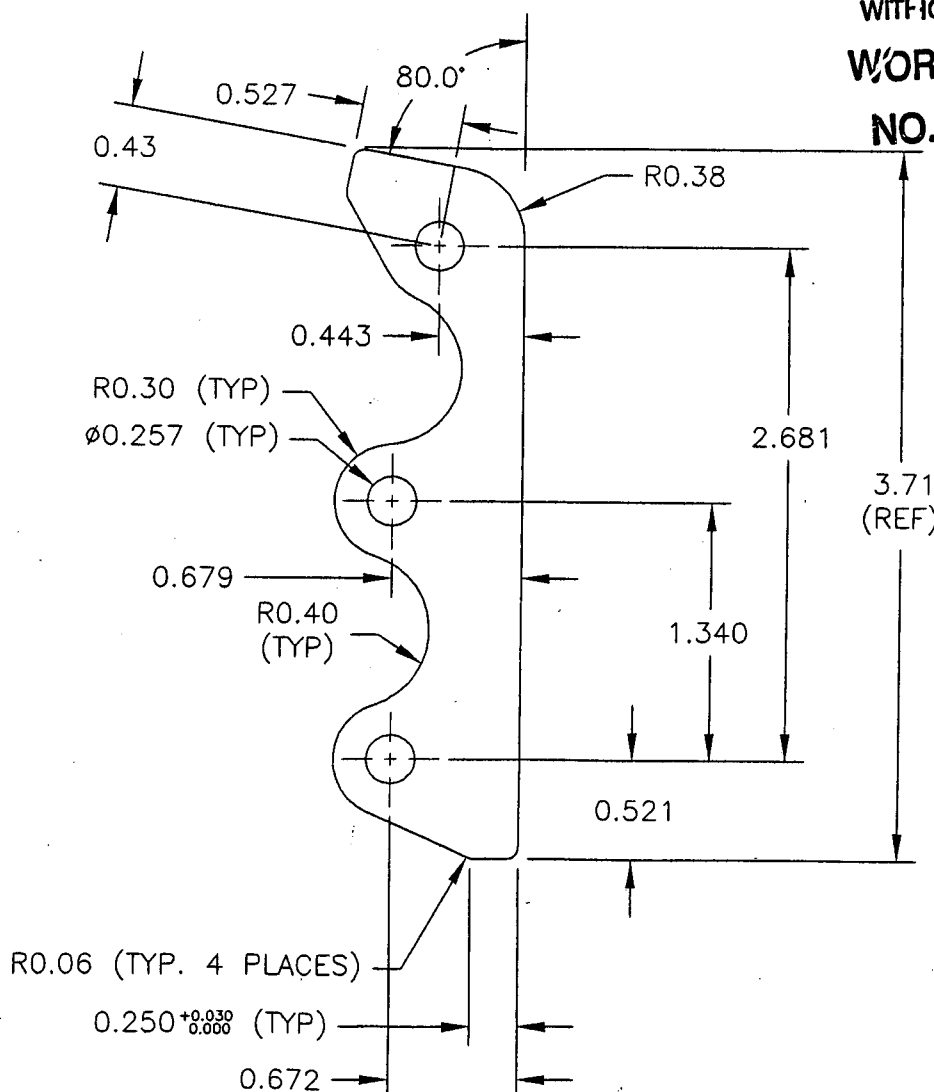
DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>CP</i>	DRAWING NO. D2885	REV. A SHEET 1 OF 1
DATE 99.04.01		TITLE SADDLE SPACER	SCALE 1:1
A	99.04.01	NEW ISSUE	

RELEASED  
99.04.27 DS

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER  
NO. 23926



MATERIAL: 5052-H32/H34 (QQ-A-250/8) 0.080 THICK  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
BREAK ALL SHARP EDGES 0.010 TO 0.020

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 02, 2005  
01:38 pm

Work Order No	:	0023926	Department Code:	
Project Name	:	D2885	Burden Flags	: NNNNNNN
Project For	:	WK534	WO Status	: Open
Work Order Type	:	Main	Invoice State	: Not Invoiced
Main WO Number	:		Invoice Date	:
House Part Number	:	D2885	Invoice Number	:
Description	:	Saddle Spacer	Invoice Amount	: 0.00
Manufactured	:	Yes		
Amount Req'd	:	100	Order Entry No	:
Amount Done	:	0	OE Value	: 0.00
Start Date	:	08-02-05		
Est Finish Date	:	08-24-05	Est Margin	: 0.000%
Act Finish Date	:		Actual Margin	: 0.000%
Drawings Req'd	:	No		
Ok for Approval	:			
Approval Rec'd	:		\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

